

ABSTRACT

5 A pallet P is moved in a vertically held state from
a pallet-mounting surface vertically formed on a table
115 of a machine tool 101 onto a pallet-mounting surface
of a pallet support member 17 that is vertically formed
on a pallet exchanger 11. After a turning plate 15 is
turned and indexed by 180° about the vertical axis, a
pallet P' is moved from the pallet support member 17 onto
10 the table 115.